

**DEVELOPMENT OF A NEW APPARATUS FOR
HOLLOW CYLINDER TESTING**

Volume 1 of 2

by

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Preface

This thesis describes original work that has not been submitted for a degree at any other university.

The investigations were carried out at the Department of Civil Engineering, University College Dublin, during the period from September 1994 to September 2000, under the supervision of Dr Tom Widdis.

The main part of this thesis describes the development of a new automated hollow cylinder apparatus which facilitates accurate measurement of soil constitutive behaviour, from its quasi-elastic region, to failure, during stress path testing. A complementary sample preparation apparatus was developed to reconstitute hollow cylindrical test specimens of sand, to a prescribed density.

This thesis is presented in two volumes. The first volume contains the body of the text and is 126 pages long. The second volume contains ninety A3 size component and assembly drawings for the new *HCA* and its sample preparation apparatus.

BRENDAN O' KELLY

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DEVELOPMENT OF A NEW APPARATUS FOR HOLLOW CYLINDER TESTING

The Hollow Cylinder Apparatus (*HCA*) is the only soil test device that can facilitate independent control of both the magnitudes and directions of the principal stresses. The stress history and loading conditions at a point in a soil deposit can be reproduced on a Hollow Cylindrical (*HC*) specimen, and its constitutive behaviour and pore-pressure response measured. However, shortcomings in the equipment, instrumentation and the procedural approaches can potentially invalidate the test results obtained from existing *HCA*s. Measurement and process control limitations confine their operation to static testing over the strain range from 10^{-4} to 0.20. Many of the existing *HCA*s are incapable of generalised stress path testing.

A new *HCA* that can simulate the complex loading conditions at a point in a soil deposit, on a hollow cylindrical test specimen, was developed. It facilitates accurate measurements of the specimen's constitutive and pore-pressure responses over the complete strain range during stress path testing or displacement-controlled loading. Test specimen dimensions, which limit the stress non-uniformity during testing to an acceptable level, were identified. A sample preparation apparatus was also developed and a technique was perfected to reconstitute saturated sand specimens in the new apparatus.

The research and development of the new *HCA*'s cell, its pressure systems, the servo-mechanisms, which displace and rotate the loading piston, their instrumentation and ancillary equipment, are described. Linear actuators control the hydraulic systems, which apply the inner and outer confining pressures and the back-pressure to the specimen. Innovative servo-mechanisms, which induce an axial force and a torque across the specimen, are mounted beneath the cell so that it can be readily assembled and disassembled by an operator. The cell's tie bars are located inside its acrylic cylinder and the load path through it is extremely stiff. The servo-mechanisms can quasi-statically or dynamically load specimens of all soil types, weak rock and pavement base materials in direct compression, extension or pure torsion, to failure. They can also apply tensile normal stresses to the test specimen to facilitate investigations into the engineering properties of materials other than soil. The mechanisms have a low inertia, zero backlash and insignificant compliance values.

The axial force, torque and the confining pressures that are applied and the specimen's polar deformational, pore-pressure and volume change responses can be accurately measured. Its static deformational response can be measured over the specimen's zone of uniform stress, near its mid-height using instruments located inside the cell. These instruments can be remotely relocated during a test to accommodate the specimen's deformational response. The control sensitivity of the pressure systems and servo-mechanisms and the instruments' resolution and accuracy values are sufficient to facilitate low amplitude cyclic testing in order to determine the soil's quasi-elastic constitutive properties. The specimen's boundary displacements can also be measured using instruments located outside the cell. They facilitate dynamic measurements over

the reduced strain range from the order of 10^{-4} strain, to failure. A hollow-shaft type encoder was uniquely incorporated in this instance to measure the specimen's twist. The servo-mechanisms can readily produce the high-speed response, which is necessary to facilitate accurate dynamic testing. A complementary control system was integrated in the new *HCA* with the aim of developing a fully automated stress path and displacement-controlled test device.

Test specimens of 71 mm inner diameter, 100 mm outer diameter and 200 mm high were selected in view of theoretical and practical considerations. These dimensions also facilitate the testing of undisturbed samples. The development of the sample preparation apparatus and the technique, which employs the wet-pluviation method followed by tapping that was perfected, is described. This technique can consistently reconstitute specimens with a uniform controlled density and their dimensions have excellent repeatability.

CONTENTS

VOLUME 1:

Chapter 1: *INTRODUCTION*

1.1. Background	1
1.2. Objectives of this study	2
1.3. Layout of the thesis	3

Chapter 2: *SOIL LABORATORY STRESS PATH TESTING*

2.1. Ideal stress path test conditions	5
2.2. Limitations of standard shear test devices	5
2.3. Principle of <i>HC</i> testing	6
2.4. Critical assessment of <i>HC</i> testing	7
2.5. Fundamental research of anisotropic mechanical behaviour	9
2.5.1. Critical review of studies using conventional shear devices	9
2.5.2. Studies possible with the <i>HCA</i>	10
2.6. Design applications for <i>HC</i> testing in engineering practice	11

Chapter 3: *STRESS AND STRAIN IN HC SAMPLES: SELECTION OF UCD SAMPLE GEOMETRY*

3.1. Stress and strain distributions	12
3.2. Non-uniformity due to the sample's curvature	12
3.3. Non-uniformity due to the sample's dead-weight	15
3.4. Non-uniformity due to end restraint	16
3.5. Definitions of the mean constitutive components	18
3.5.1. Mean stress components	18
3.5.2. Mean strain components	19
3.6. Review of earlier <i>HC</i> test specimen geometries	20
3.7. Selection of the <i>UCD</i> sample dimensions	22
3.7.1. Design considerations	22
3.7.2. Wall thickness	23
3.7.3. Inner and outer radii	24
3.7.4. Height	24

Chapter 4: *REVIEW OF PRESENT HC-TYPE APPARATUSES*

4.1. Overview of existing <i>HC</i> -type apparatuses	26
4.2. Custom-built <i>HCA</i> s	27
4.3. The cell	29
4.4. Axial and torsional loading mechanisms	31
4.5. Pressure systems	33
4.6. Instrumentation	34
4.7. Stress path control	36

Chapter 5: DEVELOPMENT OF THE UCD HCA

5.1. Introduction	39
5.2. Overview of the new apparatus	39
5.3. The cell	40
5.3.1. Overview of the cell	40
5.3.2. Cell base	41
5.3.3. Loading platen assembly	43
5.3.4. Reaction platen assembly	44
5.3.5. Cell top	46
5.3.6. Internal tie bars	48
5.3.7. Pressure-cell	50
5.3.8. Benefits of this cell's configuration	52
5.4. Supporting table	53
5.5. Manufacture	54
5.6. Instruments inside the cell	54
5.6.1. Axial force and torque measurements	54
5.6.2. Local sample deformation measurements	55
5.6.2.1. Inclinator gauges	55
5.6.2.2. Proximity transducers	56
5.6.2.3. Inner transducer's support and relocating mechanism	57
5.6.2.4. Outer transducer's support and relocating mechanism	59
5.6.2.5. Locking devices	60
5.7. Cell compliance	61
5.7.1. Deformation	61
5.7.2. Volume	61
5.8. Preparing the cell for a test	62
5.9. Testing the cell's seals	63
5.10. Modifying the cell to test other sample configurations	64

Chapter 6: LOADING MECHANISMS AND PRESSURE SYSTEMS

6.1. Introduction	65
6.2. Overview of reaction frame, servo-mechanisms and pressure systems	65
6.3. Reaction frame	66
6.4. Mechanisms to displace and rotate the piston	67
6.4.1. Screw and spline bearings	67
6.4.2. Drive units	68
6.4.3. Transmission	68
6.4.4. Axial force and torque	70
6.4.5. Backlash and compliance	71
6.5. Pressure systems	71
6.5.1. Actuators	71
6.5.2. Pressure and volume capacities	72
6.5.3. Control panel and accessories	73
6.6. Instruments outside the cell	73

6.6.1. Pressure measurement	73
6.6.2. Deformation measurement	74
6.6.2.1. Displacement transducers	74
6.6.2.2. Rotary encoder	74
6.6.2.3. Volume measurements	75
6.7. Pressurising and loading the test specimen	75
6.8. Stress and deformation capacities of the apparatus	76
6.8.1. Stress	76
6.8.2. Deformation	79
6.9. Geo-material testing capability	80

Chapter 7: *INSTRUMENTATION*

7.1. Introduction	81
7.2. Overview of the instrumentation and system control	81
7.3. Load, pressure and deformation instruments	82
7.3.1. Load and pressure	82
7.3.2. Deformation	84
7.3.2.1. Dual measurements	84
7.3.2.2. Inside the cell	85
7.3.2.3. Outside the cell	87
7.4. Instrumentation controlling boundary displacements and pressures	88
7.5. Process measurement and control	89
7.5.1. Hardware	89
7.5.2. Control software	90
7.6. Stress-strain-stiffness measurement and strain control	92
7.6.1. Stress measurement	92
7.6.2. Strain	95
7.6.2.1. Measurement	95
7.6.2.2. Control	97
7.6.3. Stiffness measurement	97

Chapter 8: *PREPARATION OF HC SAND SPECIMENS*

8.1. Hollow cylinder testing of sand	98
8.2. Sample preparation methods	98
8.3. Inherent properties	99
8.4. Review of existing sample preparation apparatuses	100
8.5. Preparation of sand specimens in the <i>UCD HCA</i>	102
8.5.1. Selection of preparation method	102
8.5.2. Sedimentation and compaction testing	102
8.5.3. Development of the new sample preparation apparatus	103
8.5.4. Sample formation and assembly procedure	105
8.6. Repeatability of the test specimen's dimensions	108

Chapter 9: *SUMMARY AND RECOMMENDATIONS*

9.1. Summary	110
9.2. Recommendations	113

Appendix A: *CALIBRATION*

A.1. Calibration considerations	115
A.2. The <i>LC-TT</i>	115
A.3. Proximity transducers	118

Appendix B: *ROTARY ENCODER*

B.1. The <i>UCD</i> encoder	119
B.2. Calibration method	119

<i>BIBLIOGRAPHY</i>	120
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VOLUME 2:

List of mechanical drawings

	Page
5.1 The general arrangement of the <i>UCD HCA</i> .	1
5.2 The general arrangement of the cell.	1
5.3 The cell's base plate.	2
5.4 The ball bearing's casing.	3
5.5 The piston's entry through the cell's base.	3
5.6 The top profile of the base plate.	4
5.7 The inner chamber's pedestal.	5
5.8 The bottom platen.	6
5.9 Details of the bottom platen.	7
5.10 Hollow dowel.	8
5.11 The ribbed annular porous discs.	9
5.12 The loading platen assembly.	10
5.13 The reaction platen assembly.	11
5.14 The top platen.	12
5.15 Details of the top platen.	13
5.16 The inner chamber's top cap.	14
5.17 Details of the top cap.	15
5.18 Connecting the platen, the top cap and the <i>LC-TT</i> together.	16
5.19 Sealing the top of the test specimen's membranes.	17
5.20 The cell's top plate.	18
5.21 Details of the top plate.	19
5.22 The <i>LC-TT</i> 's junction box.	20
5.23 The cell's top assembly, including the reaction platen assembly.	21
5.24 Shoulder bolts.	22
5.25 The inner chamber's bleed line junction with the top plate.	23
5.26 Tie bar	24
5.27 Connecting the tie bar to the reaction frame and the top plate.	25
5.28 Hollow <i>M10</i> bolt.	26
5.29 Clip on guide.	26
5.30 Detachable bar.	27
5.31 Connecting the detachable bar to the base plate.	28
5.32 The detachable bar's screw on sleeve.	29
5.33 Connecting the detachable bar to the top plate.	30
5.34 The base cover-plate.	31
5.35 The top cover-plate.	32
5.36 Sections through the top cover-plate.	33
5.37 De-airing the outer chamber.	34
5.38 The cell's supporting plate.	35

5.39	The cell's base fitted above its support plate.	35
5.40	Frame.	36
5.41	Pneumatic mount.	36
5.42	The <i>LC-TT</i> 's housing.	37
5.43	The oil-filled <i>LC-TT</i> fitted with its housing.	38
5.44	Sealing the <i>LC-TT</i> 's outer cavity.	39
5.45	The <i>LC-TT</i> 's pressure balance system.	40
5.46	The load path through the reaction platen assembly.	41
5.47	The inclinometer cables' junction with the cell's base plate.	42
5.48	The inner and outer proximity transducers mounted within their housings and set up at their mid-measuring range.	43
5.49	Sections through the inner proximity transducer's housing.	44
5.50	Section through the outer proximity transducer's housing.	45
5.51	The components of the inner transducer's housing.	46
5.52	The components of the outer transducer's housing.	47
5.53	The junction of the proximity transducers' cables with the cell's top plate.	48
5.54	The reaction platen assembly fitted with the mechanism, which supports and relocates the inner proximity transducer's housing.	49
5.55	The internal operation of the mechanism, which supports and relocates the inner proximity transducer's housing.	50
5.56	The component parts, which support the inner proximity transducer's housing.	51
5.57	The components of the guide, which maintains the inner proximity transducer's correct alignment in-service.	52
5.58	The part of the mechanism, which is chiefly responsible for relocating the inner proximity transducer.	53
5.59	The internal operation of the part of the mechanism, which is chiefly responsible for relocating the inner proximity transducer.	54
5.60	The principal components of the mechanism, that relocates the inner proximity transducer.	55
5.61	Coupling the mechanism (that relocates the inner proximity transducer) to the lever, which operates it.	58
5.62	The components that connect the operating lever to the mechanism, which relocates the inner proximity transducer.	59
5.63	The mechanism's set-up when the inner proximity transducer's housing is fully withdrawn from the test specimen's wall.	60
5.64	The plugs, which are fitted to the top cap after the mechanism, which relocates the inner proximity transducer, is disconnected from it.	61
5.65	The components used to lock the mechanisms, which remotely relocate the proximity transducers.	62
5.66	The device which is fitted to the mechanisms' levers in order to arrest their movement.	63
5.67	The <i>PVC</i> test specimen.	64
5.68	The <i>PVC</i> test specimen fitted with filter paper strips and enclosed between its membranes.	65

6.1	The general arrangement of the mechanisms that displace and rotate the piston.	66
6.2	The reaction frame.	66
6.3	The screw-spline nuts and their support bearings assembled on the piston.	67
6.4	The screw-spline bearings mounted about the reaction frame.	68
6.5	Layout of the drive units.	68
6.6	Fitting the pulleys to the screw and spline nuts.	69
6.7	The block and tackle coupling the screw nut and the 70:1 gearbox.	69
6.8	The block and tackle coupling the spline nut and the 100:1 gearbox.	69
6.9	Pre-tensioning the wire rope.	70
6.10	The <i>DPT</i> mounted beneath the cell's supporting table.	70
6.11	The displacement transducers.	71
6.12	The rotary encoder.	71
7.1	The proximity transducers' set-up and function.	72
8.1	The three-split inner mould including details of its fabrication sequence.	73
8.2	Details of the inner mould.	74
8.3	The inner mould's cap and its fixing rod.	75
8.4	The cap assembly for securing the inner mould.	76
8.5	The two-split outer mould.	77
8.6	Details of the outer mould.	78
8.7	The extension collar.	79
8.8	The annular container.	80
8.9	The support rod and its adjustable spacer.	81
8.10	The assembled inner mould secured by its cap to the pedestal.	82
8.11	The outer mould assembled around the bottom platen.	83
8.12	The top platen's location for a test specimen strain of 0.20 at the end of the compaction stage.	84
8.13	The set-up of the sample preparation apparatus after depositing a 200 mm high sand specimen.	85
8.14	The sealed test specimen standing under vacuum and the location of the inner and outer proximity transducers.	86
8.15	Graphical analysis to determine the repeatability of the <i>HC</i> test specimen's radii.	87
A1	The polycarbonate replica of a standard test specimen and its membranes.	88
A2	The polycarbonate test specimen set up between the platens.	89

List of plates

- 5.1 The completed cell.
- 5.2 The cell's base.
- 5.3 The loading platen assembly.
- 5.4 The top of the cell.
- 5.5 The top of the cell, including the reaction platen assembly.
- 5.6 The pressure-cell.
- 5.7 The mechanism that supports and remotely relocates the outer proximity transducer's housing.
- 5.8 The state of the cell prior to setting up a test specimen.

- 6.1 The disassembled volume booster.

- 7.1 The combined electrolevel-inclinometer gauge.

- 8.1 The sample preparation apparatus.

- A1 The *LC-TT*'s calibration apparatus.